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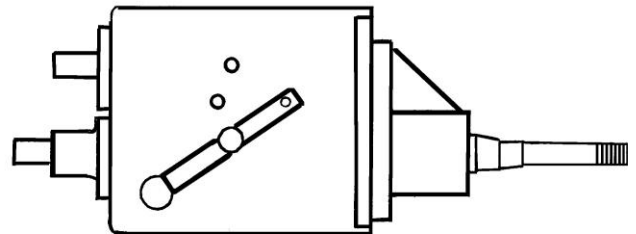
ABM FEEDER STEP GEARBOX GSS 3.5-61-00 GSS 3.5-60-00

(Ratio 12:1 and 9:1 Machines)

OVERHAUL CONDITIONS AND GENERAL PRICE QUOTE

MINIMUM CONDITION OF THE GEARBOX:

- Gearbox must still be assembled
- Castings must be in good condition



OVERHAUL INCLUDES REPLACING:

- All bearings, seals and O-rings
- Replace Output Shaft IGAB745 (OEM Equiv. 63 307069012), Beefed Up Helical Gear IGA219/03 (OEM Equiv. M-39 219) for the 9:1 ratio Gearbox. We do not stock Helical Gear for 12:1 Ratio Gearbox. Input Pulley E1AB890 and Output Pulley E1AB888 secured with Ringfeder Locking Collar are included.
- Measurements of backlash in the gear train
 - Bench test

Cost for 9:1 Ratio Gearbox with Beefed Up Helical Gear is **Call**

For 12:1 Ratio Gearbox cost is **Call** (customer will have to supply Helical Gear)

We also stock Intermediate Gear Shaft IGAB209 (OEM Equiv. M-39209). Should the Gearbox need this shaft there would be additional charge. We do not stock any other parts. Should they need replacement the customer will have to supply them from the OEM.

GUARANTEE:

MRW will guarantee the gearbox to run smoothly with no more than three degrees backlash between the input and output shaft for 100 million cans. We do not guarantee the output shaft should it get bent due to the connecting rod of the sucker or feed carriage snapping off. At the time of installation our performance form must be filled out and sent to us here at MRW Inc. for this guarantee to be valid.

Exchange: We have 9:1 ratio Exchange Gearbox. When we receive worn out Gearbox we will do an audit. Exchange price includes everything listed in the Standard Rebuild. Should it need Intermediate Gear Shaft there would be additional charge. Should it need additional gears we do not stock we would ask you to order them from Soudronic and ship them to us.